

CF-A688 高速自動門襟鎖眼機

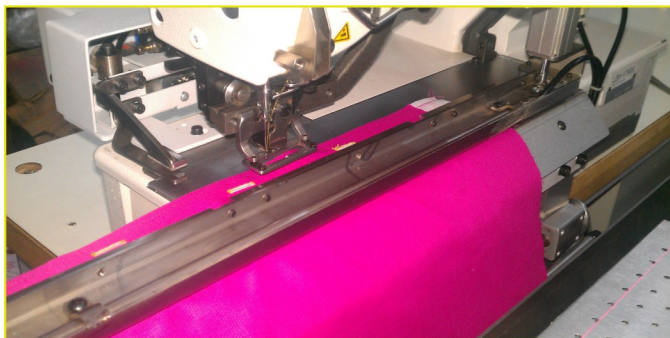
High-speed Automatic Garment Front Knitting Lockstitch Button Holder



特點 FEATURES

- 1、采用臺灣DELTA的可編程序控制器（PLC）集中控制，抗幹擾性強、穩定可靠；
- 2、利用觸摸屏實現了人機對話，使得機器的操作、維護及保養方便簡單；
- 3、采用日本鬆下伺服數控系統，鎖眼間距精準、重復精度高，機器運行快捷而又平穩；
- 4、機架具有預置料功能，比其它自動鎖眼機效率高10%以上；
- 5、裁片及托板整體運動，并且托板帶吸風，裁片不易移位，保證了鎖眼的直綫度；
- 6、機架內部收料機構設計巧妙，收料整齊，節省空間，動作時安全、不會傷人；
- 7、自主開發的三套垂直壓緊裝置—主垂直壓緊裝置，機頭垂直壓緊裝置，長垂直壓緊裝置，確保了鎖眼的直綫度和準確度

1. It is controlled by Taiwan DELTA programmable controller (PLC) concentrate which is powerful interference, steady and reliable;
2. It realized the man-machine conversation by touching screen so that the operation, attendance and maintenance are simple and convenient;
3. By using the Japanese Panasonics servo digital control system, it is correct in the intervals of holes of buttons and repeat and the machine runs fast and steady;
4. The frame has the function of preparing material in advance whose efficiency is 10% higher than that of other automatic lockstitch button holder.
5. The film and the pallet move together. The pallet is equipped with suction and the film is not easy to displace so as to ensure the linearity of button holes;
6. The interior machine of frame is designed well with clear material received so as to save space. It is safe in working and will not hurt others;
7. Three sets of vertical hold-down gear developed voluntarily- main vertical hold-down gear, front vertical hold-down gear and long vertical hold-down gear in order to keep the linearity and correctness.



CF-A688工作中 In working

最高縫紉速度(針/分)	采用鋒綫	縫料長度/mm	縫料輸送方向	鎖眼精度	垂直壓緊裝	設備重量
Highest sewing speed (pin/m)	Frontal line used	Length of sewing material	Direction of sewing materials delivered to	Precision of button hole	Vertical hold-down gear	Weight of equipment
4200/常用3600	11.8tex-7.4tex x 3-6(50s-80s/3-6)Z 捻向棉綫或化纖綫	480~420	右方向 (男裝用) 左方向 (女裝用)	<0.5mm	无袖門襟鈕眼	300kg